



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-721-046
Job Sheet 179687



Part No: D350-721-046

Job Qty: 1 ea

Part Name: Maintenance Step RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-721 REV.C IPP A 05.05.11 New Issue KJ/JLM IPP B 07.10.10 removed D3436-041 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 23 2018
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4	BB.	DAS
125	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC		28
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	BB	9-89
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D350-721-046 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D350-721-046

DAS
21
9-89

JUL 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5082909
D3436-044	Step RH	1 Ea (1 ea)	90-Start up Operation	5081594
MS20365-428	Nut	4 Ea (4 ea)	90-Start up Operation	5077180
NAS1149F0463P	Washer	8 Ea (8 ea)	90-Start up Operation	5077180

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	4	312	0
	D3436-044	1	0	0
	MS20365-428	4	76	0
	NAS1149F0463P	8	780	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation	Disposition

DART AEROSPACE
 Part: D350 - 721 - 046
 Job No: 179687
 Serial No/Batch: S083526
 Revision: C
 Inspector: _____
 Exp Date: _____
 Instructions: _____
 Date: 06/23/18

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 CANADA
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Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
1	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)
			8	8	NAS1149F0463P	WASHER (OR AN960-416)
16	30	30			NAS1149D0463J	WASHER (OR AN960JD416)
	2	2			NAS1149D0416J	WASHER (OR AN960JD416L)
	4	4			NAS1149D0563J	WASHER (OR AN960JD516)
	2	2			NAS1149DN832J	WASHER (OR AN960JD8)

REFERENCE ONLY

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Revision: C

Date: 17.11.20

Kim Johnston

From: Sonia Quirion
Sent: Monday, June 25, 2018 6:28 AM
To: Kim Johnston; Michelle GagnonDonovan
Cc: Shipping
Subject: I/b

d145-762-111 s080185 x1 s080183 x1
d412-594-303 s083466 x3
d412-698-023 s083480 x4
d350-721-045 s083522 x1
d350-721-046 s083526 x1

Change Record

Part Number D350-721-046
Description MAINTENANCE STEP ASSY RH

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